Two stage progressive gas burners

RS 50-64



- Two stage progressive gas burners

RS 50-64 burners series covers a firing range from 115 to 850 kW, and it has been designed for use in low or medium temperature hot water boilers, hot air or steam boilers, diathermic oil boilers.
Operation is “two stage progressive”; the burners are fitted with a microprocessor-based burner safety control box which supplies indication of operation and diagnosis of fault cause.
The elevated performance of the fans and combustion head, guarantee flexibility of use and excellent working at all firing rates.
The exclusive design ensures reduced dimensions, simple use and maintenance. Optimization of sound emissions is guaranteed by the special design of the air suction circuit and by incorporated sound proofing material. A wide range of accessories guarantees elevated working flexibility.

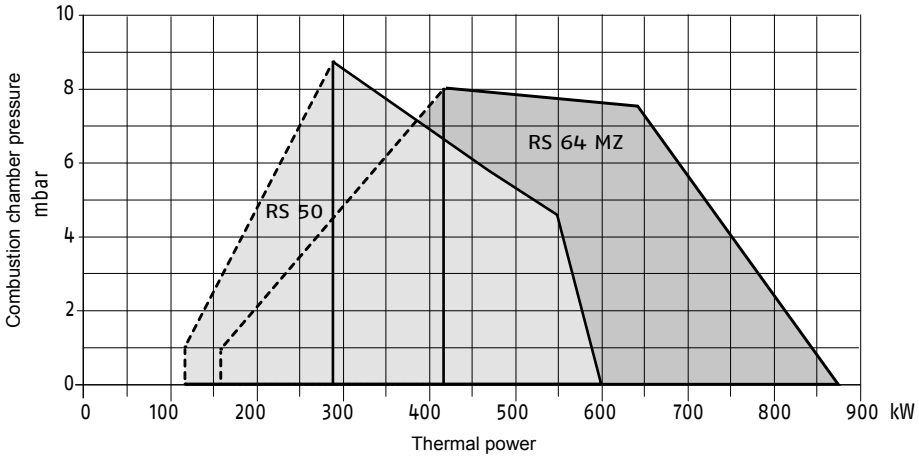
Guidelines for installation of burners in conformity to EU Regulation:
A RIELLO burner (Heat Generator), where it is matched with a water-based boiler (Heater Housing) with a nominal output ≤ 400 kW, providing heat for heating purposes and heat to deliver sanitary hot water, can be installed:
– With boilers (heater housings) already in service in the field, for replacement of identical products, in conformity to Article 1, paragraph 2, point (G) of the EU Regulation No. 813/2013;
– With boilers (heater housings) on a new installation, if they have emissions complying with the requirement of Annex II, paragraph 4 of the EU regulation No. 813/2013.

TECHNICAL DATA

Description	Heat output natural gas		Total electrical power	Electric power supply		Certification	Note	Code
	kW	Nm³/h	kW	Ph/V/Hz	V/Hz			
MODELS FOR STANDARD OPERATION (FS1: ONE STOP EVERY 24 HOURS)								
RS 50 TC FS1	115/290-600	12/29-58	0.75	3/400/50	230/50-60	CE-0085AP0735	(1)	**3784702**
RS 50 TL FS1	115/290-600	12/29-58	0.75	3/400/50	230/50-60	CE-0085AP0735	(1)	**3784703**
RS 50 TC FS1	115/290-600	12/29-58	0.75	3/380/60	230/50-60	-	(1)	**3784720**
RS 50 TL FS1	115/290-600	12/29-58	0.75	3/380/60	230/50-60	-	(1)	**3784721**
RS 64 MZ TC FS1	150/400-850	15/40-85	1.50	3/400/50	230/50-60	CE-0085BR0558	(1)	**3789310**
RS 64 MZ TL FS1	150/400-850	15/40-85	1.50	3/400/50	230/50-60	CE-0085BR0558	(1)	**3789311**
RS 64 MZ TC FS1	150/400-850	15/40-85	1.50	3/380/60	230/50-60	-	(1)	**3789380**

Net calorific value of natural gas (G20): 10 kWh/Nm³.
The burners comply with 2016/426/EU Regulation, 2014/30/EU - 2014/35/EU - 2006/42/EC Directives and EN 676 Standard.
(1) Model with plug and socket.

FIRING RATES



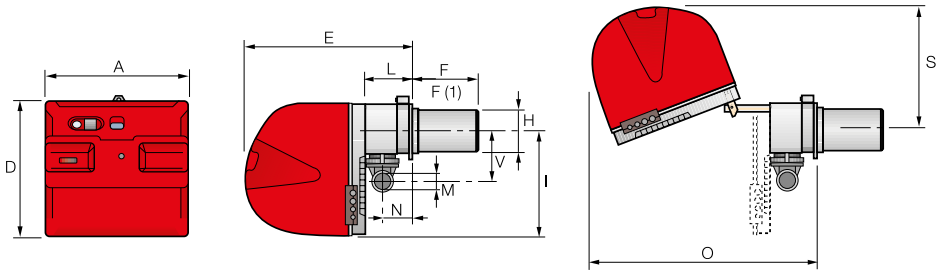
Useful firing rates for choosing the burner

1st stage operation range

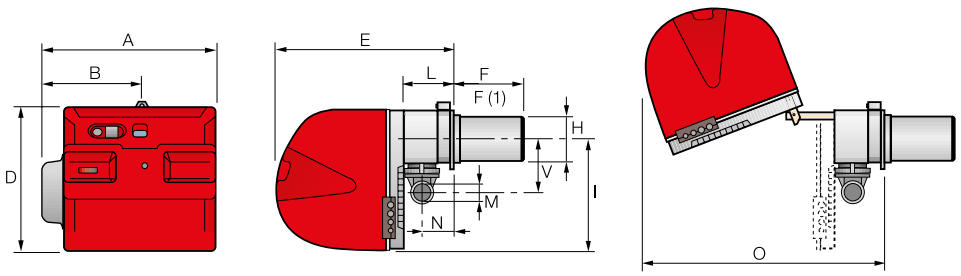
Test conditions conforming to EN676
Temperature: 20 °C
Pressure: 1013.5 mbar
Altitude: 0 m a.s.l.

OVERALL DIMENSIONS

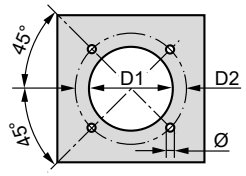
RS 50



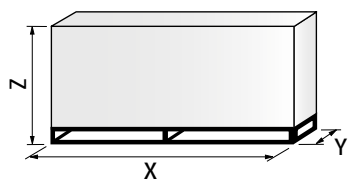
RS 64 MZ



Description	A mm	B mm	D mm	E mm	F - F(1) mm	H mm	I mm	L mm	M mm	N mm	O mm	S mm	V mm
RS 50	476	-	474	580	216 - 351	152	352	164	1”½	108	810	367	168
RS 64 MZ	533	300	490	640	250 - 385	179	352	222	Rp 2”	134	870	-	221



Description	D1 mm	D2 mm	Ø mm
RS 50	160	224	M8
RS 64 MZ	185	275-325	M12

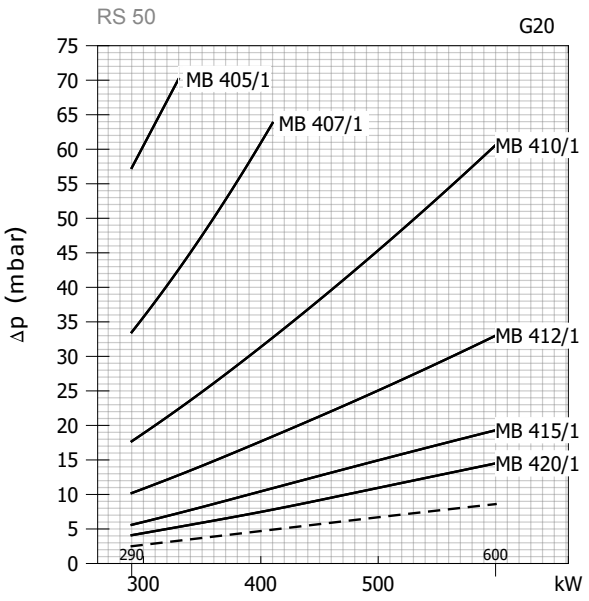


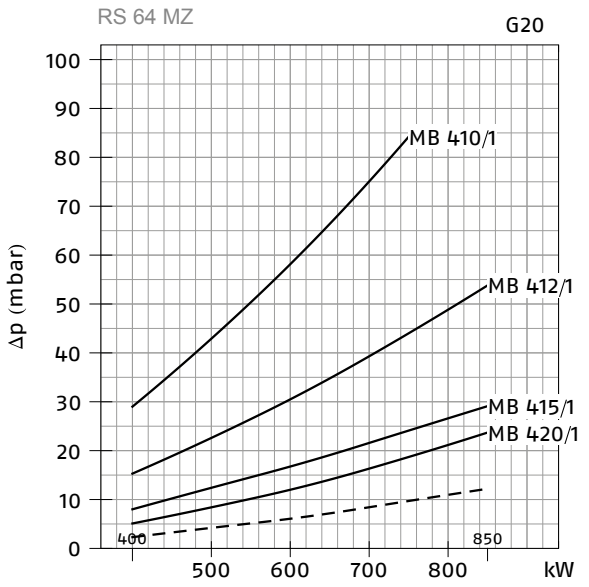
Description	X (1) mm	Y mm	Z mm	Net weight kg
RS 50	1200	502	520	41
RS 64 MZ	1200	580	520	42

(1) Dimension with standard and extended head.

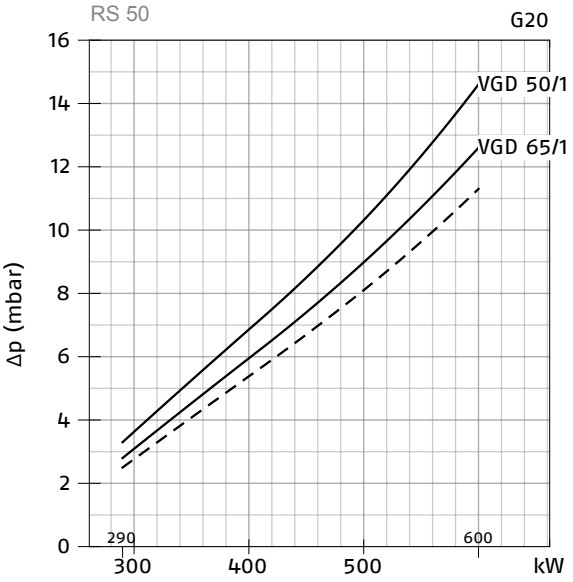
PRESSURE LOSS DIAGRAMS

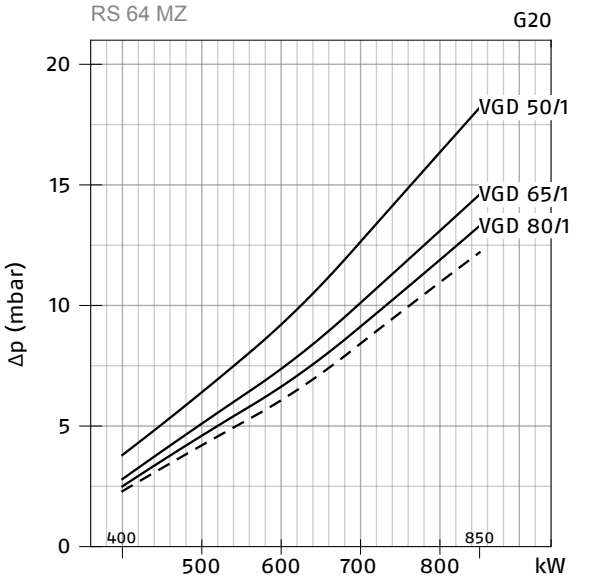
MB SERIES GAS TRAIN





VGD SERIES GAS TRAIN





Please note: the diagrams indicate the minimum gas pressure drops of the burners equipped with the gas trains to be used (approved according to the EN 676 standard); in order to obtain the minimum pressure required at gas train inlet, combustion chamber counterpressure (expressed in mbar) must be added to this value.
——— Combustion head + gas train
- - - - Combustion head

GAS TRAINS

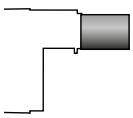
Description (1)	Code	Note	Ø Gas train	Valve seal control (2)	VPS kit code (3)	Burner-gas train adapter (4)	
						RS 50	RS 64 MZ
MB SERIES ONE STAGE GAS TRAIN							
MB 405/1-RT 20	**3970500***		Rp ¾"	-	3010123	3000824	●
MB 407/1-RT 20	**3970553***		Rp ¾"	-	3010123	3000824	●
MB 407/1-RT 52	**3970599***		Rp ¾"	-	3010123	3000824	●
MB 407/1-RSM 20	**3970229***		Rp ¾"	-	3010123	3000824	●
MB 410/1-RT 52	**3970258***		Rp 1" ¼	-	3010123	3010124	3000843
MB 410/1-RT 20	**3970554***		Rp ¾"	-	3010123	3000824	3000824+ 3000843
MB 410/1-RT 52	**3970600***		Rp ¾"	-	3010123	3000824	
MB 410/1-RSM 20	**3970230***		Rp ¾"	-	3010123	3000824	

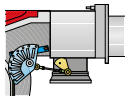
Description (1)	Code	Note	Ø Gas train	Valve seal control (2)	VPS kit code (3)	Burner-gas train adapter (4)	
						RS 50	RS 64 MZ
MB 412/1-RT 52	**3970256***		Rp 1" ½	-	3010123	□	3000843
MB 412/1-RT 20	**3970144***		Rp 1" ½	-	3010123	□	3000843
MB 412/1 CT RT 20	**3970197****		Rp 1" ½	♦	♦	□	3000843
MB 412/1-RSM 20	**3970231***		Rp 1" ½	-	3010123	□	3000843
MB 415/1-RT 30	**3970180***		Rp 1" ½	-	3010123	□	3000843
MB 415/1 CT RT 30	**3970198****		Rp 1" ½	♦	♦	□	3000843
MB 415/1-RT 52	**3970250***		Rp 1" ½	-	3010123	□	3000843
MB 415/1 CT RT 52	**3970253****		Rp 1" ½	♦	♦	□	3000843
MB 415/1-RSM 30	**3970232***		Rp 1" ½	-	3010123	□	3000843
MB 420/1-RT 30	**3970181***		Rp 2"	-	3010123	3000822	□
MB 420/1 CT RT 30	**3970182****		Rp 2"	♦	♦	3000822	□
MB 420/1-RT 52	**3970257***		Rp 2"	-	3010123	3000822	□
MB 420/1 CT RT 52	**3970252****		Rp 2"	♦	♦	3000822	□
MB 420/1-RSM 30	**3970233***		Rp 2"	-	3010123	3000822	□
MB 420/1 CT RSM 30	**3970234****		Rp 2"	♦	♦	3000822	□
VGD SERIES ONE STAGE GAS TRAIN							
VGD 50/1-RT 122	**20137718***		Rp 2"	-	3010123+ 20186306	3000822	□
VGD 50/1 CT RT 122	**20169190****		Rp 2"	♦	♦	3000822	□
VGD 65/1-FT 122	**20140762***	(5)	DN65	-	3010123	3000826+ 3000822	3000826
VGD 65/1 CT FT 122	**20169191****	(5)	DN65	♦	♦	3000826+ 3000822	3000826
VGD 80/1-FT 122	**20140763***		DN 80	-	3010123	●	3000826
VGD 80/1 CT FT 122	**20169192****		DN 80	♦	♦	●	3000826

(1) Please refer to "GAS TRAIN DESIGNATION".
(2) The valve seal control device is compulsory (conforming to EN 676) on gas trains to burners with a maximum output over 1200 kW.
(3) Valve leak detection control device. Supplied separately from the gas train (see "GAS TRAIN ACCESSORIES" paragraph for both 50 Hz and 60 Hz codes).
(4) The code indicates the adapter necessary for "burner-gas train connection (see "GAS TRAINS ACCESSORIES").
(5) Ø in = DN65; Ø out = DN80
* 230V/50Hz - 220V/60Hz electrical supply.
** 230V/50Hz electrical supply.
NOTE: for further information, refer to section "GAS TRAINS FOR BURNERS".

Key to symbols:
- Gas train not equipped with leak detection control device; this device can be ordered separately - see VPS column - and installed later.
♦ Gas train equipped with leak detection control device.
□ Additional adapter not necessary, the gas train may be connected directly to the burner.
● Gas train not available or not suitable for the matching to the burner.

ACCESSORIES

Drawing	Burner model	Specification	Note	Code
		EXTENDED HEAD KIT Burners standard head can be transformed into "extended head" versions by using the special kit. Here the kits available for the various burners are listed, showing the original and the extended lengths.		
	RS 50	Standard head length = 216 mm - Extended head length = 351 mm		**3010078**
	RS 64 MZ	Standard head length = 250 mm - Extended head length = 385 mm		**3010427**
	RS 50	CONNECTION FLANGE KIT A kit is available for use where the burner opening on the boiler is of excessive diameter.		**3010138**
		SPACER KIT If burner head penetration into the combustion chamber needs reducing, varying thickness spacers are available.		
	RS 50	Spacer thickness S = 110 mm		**3010095**
	RS 64 MZ	Spacer thickness S = 135 mm		**3010129**
	All models	CONTINUOUS VENTILATION KIT If the burner requires continuous ventilation in the stages without flame, a special kit is available.		**3010094**
	All models	GROUND FAULT INTERRUPTER KIT A ground fault interrupter kit is available as a safety device in case of electrical system fault.		**3010321**

Drawing	Burner model	Specification	Note	Code
	All models	SOUND PROOFING BOX If noise emission needs reducing even further, sound-proofing boxes are available. When a lower “B” dimension is required, it is available the box support kit code 20065135 which allows to reduce it at the fixed dimension of 55 mm. The sound-proofing boxes are not suitable for outdoor use. Box type: C1/3 Dimensions: A = 650 mm, B (min-max) = 372-980 mm, C = 110 mm D = 690 mm, E = 770 mm Average noise reduction according to EN 15036-1 Standard = 10 dB(A).		**3010403**
	RS 64 MZ	VOLT FREE CONTACT KIT A volt free contact kit is available for installation onto the burner. It can be used for a remote interface between burner operating signals. Every burner can be equipped with a single kit for a remote check of the flame presence signal and the burner lockout indication.		**3010419**
	RS 50	LPG KIT For burning LPG gas, a special kit is available to be fitted to the combustion head on the burner. Kit code for standard and extended head.		**20008173**
	RS 64 MZ	Kit code for standard head.		**3010434**
	RS 64 MZ	Kit code for extended head.		**3010435**
	RS 50	TOWN GAS KIT For burning town gas, a special kit is available to be fitted to the combustion head on the burner. Kit code for standard and extended head.	(1)	**3010285**
	RS 50 TC/TL	VIBRATION REDUCTION KIT The kit allow you to improve flame stability in some applications, where the boiler/flue assembly is liable to resonate.	(2)	**3010200**
	All models	GAS MAX PRESSURE SWITCH If necessary a gas max pressure switch kit is available and connectable to the burner electrical wiring trough plugs & sockets system.		**3010493**
	RS 64 MZ	DN80 GAS FLANGE KIT To modify the standard Rp 2” burner gas input connection in to DN80 connection, a specific gas flange is available.		**3010439**
	All models	PROTECTION KIT (ELECTROMAGNETIC INTERFERENCES) When the burner is installed in a room particularly subject to electromagnetic interference (signals emitted over 10 V/m) due for example to INVERTER presence or in systems where the lengths of the thermostat connections is over 20 meters, this specific protection kit is available as an interface between the thermostatic controls and the burner.		**3010386**
	All models	PC INTERFACE KIT To connect the control box to a personal computer for the transmission of operation, fault signals and detailed service information, an interface adapter with PC software are available.		**3002719**

(1) Without CE certification.
(2) CE approved.

STATE OF SUPPLY

Monoblock forced draught gas burner with two stage operation, fully automatic, made up of:
– Air suction circuit lined with sound-proofing material
– Fan with reverse curve blades (RS 50 models) or straight blades (RS 64 MZ models)
– Air damper for air flow setting and butterfly valve for regulating fuel output on 1st and 2nd stage controlled by a servomotor with variable cam
– Starting motor at 2800 rpm, three-phase 400V with neutral, 50Hz
– Combustion head, that can be set on the basis of required output, fitted with:
  • stainless steel end cone, resistant to corrosion and high temperatures
  • ignition electrodes
  • ionisation probe
  • gas distributor
  • flame stability disk
– Minimum air pressure switch stops the burner in case of insufficient air quantity at the combustion head
– Microprocessor-based burner safety control box, with diagnostic functions
– Plug and socket for electrical connections (RS 50-64 models)
– Burner on/off selection switch
– 1st - 2nd stage manual switch
– Flame inspection window
– Slide bars for easier installation and maintenance
– Protection filter against radio interference
– IP 44 electric protection level.

STANDARD EQUIPMENT

– 1 gas train flange
– 1 flange gasket
– 4 screws for fixing the flange
– 1 thermal screen
– 4 screws for fixing the burner flange to the boiler
– Wiring loom fittings for the electrical connection
– Instruction handbook for installation, use and maintenance
– Spare parts catalogue.